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NORMANDY **M**OTOR **M**EETINGS

Internal Combustion Engine Alive and Well in 2050

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February 9, 2011

Agenda



- ◆ Introduction
- ◆ “Local” emissions: a thing of the past?
- ◆ “Global” issue: CO₂ reduction
- ◆ The evolution of powertrain & fuels:
 - ICE gasoline & diesel
 - Hybrids
 - Full EV
 - Fuel Cell



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Introduction

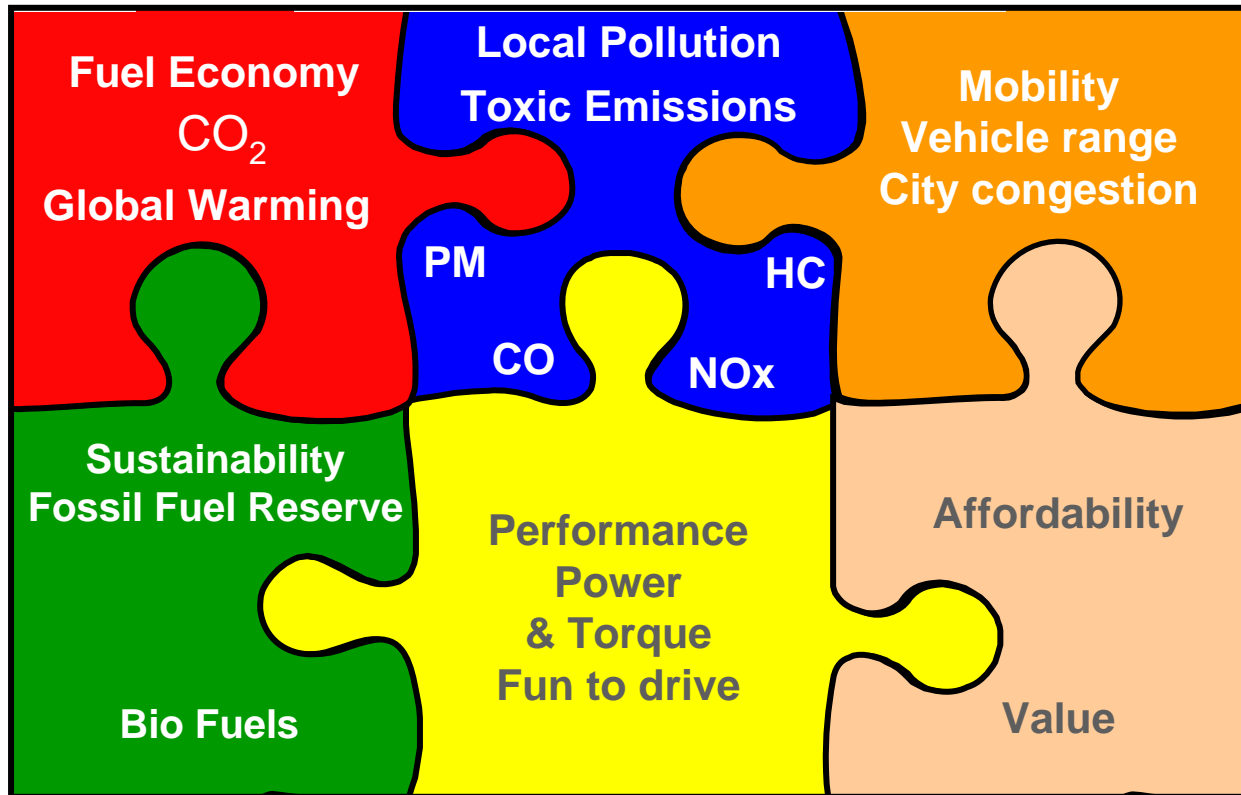
Powertrains are used across many sectors

Examples of consumer & commercial applications



What are we trying to solve?

- ◆ A complex balance to suit all requirements
- ◆ Fuel efficiency / CO₂ and emissions regulations must be satisfied while delivering **undiminished** vehicle performance to the consumer



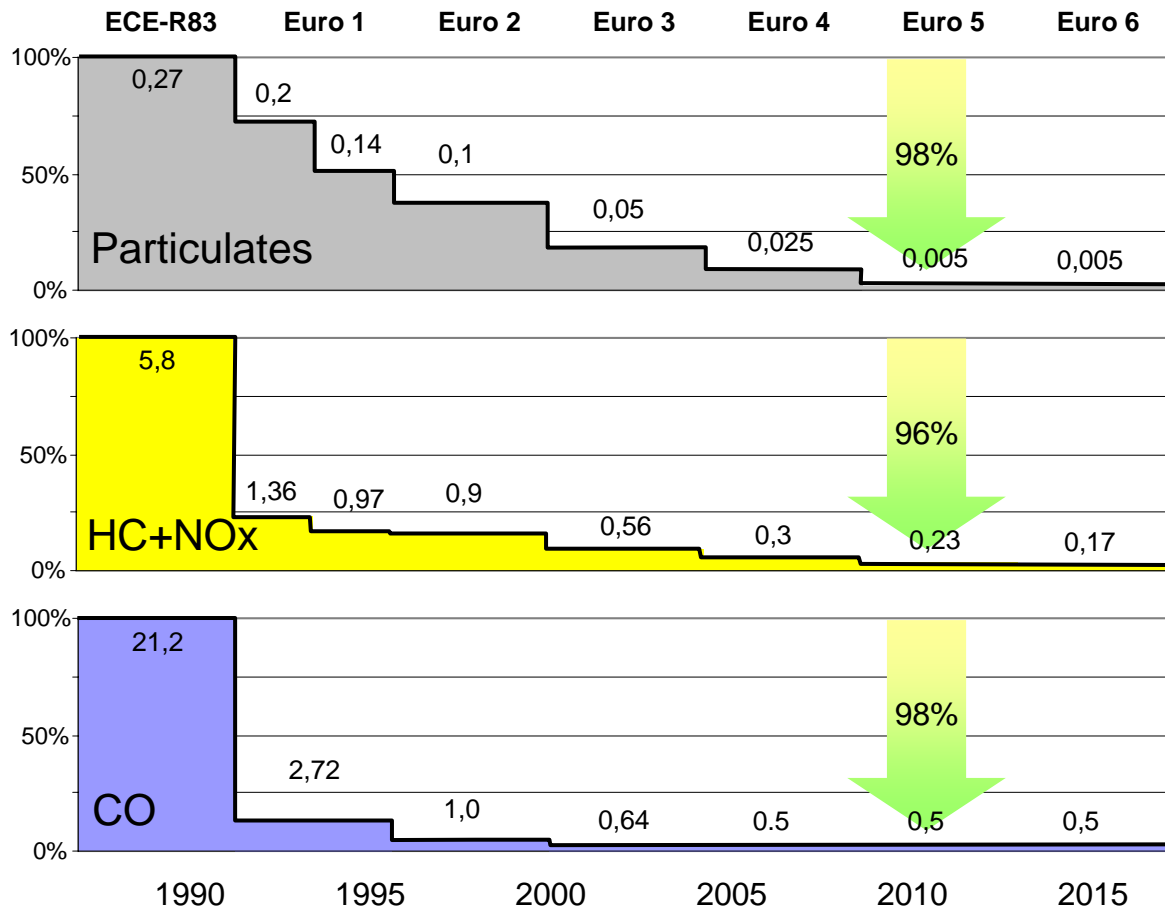
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“Local” pollutants: a thing of the past?

Emissions legislation for passenger cars

Example of European Diesel emission limits



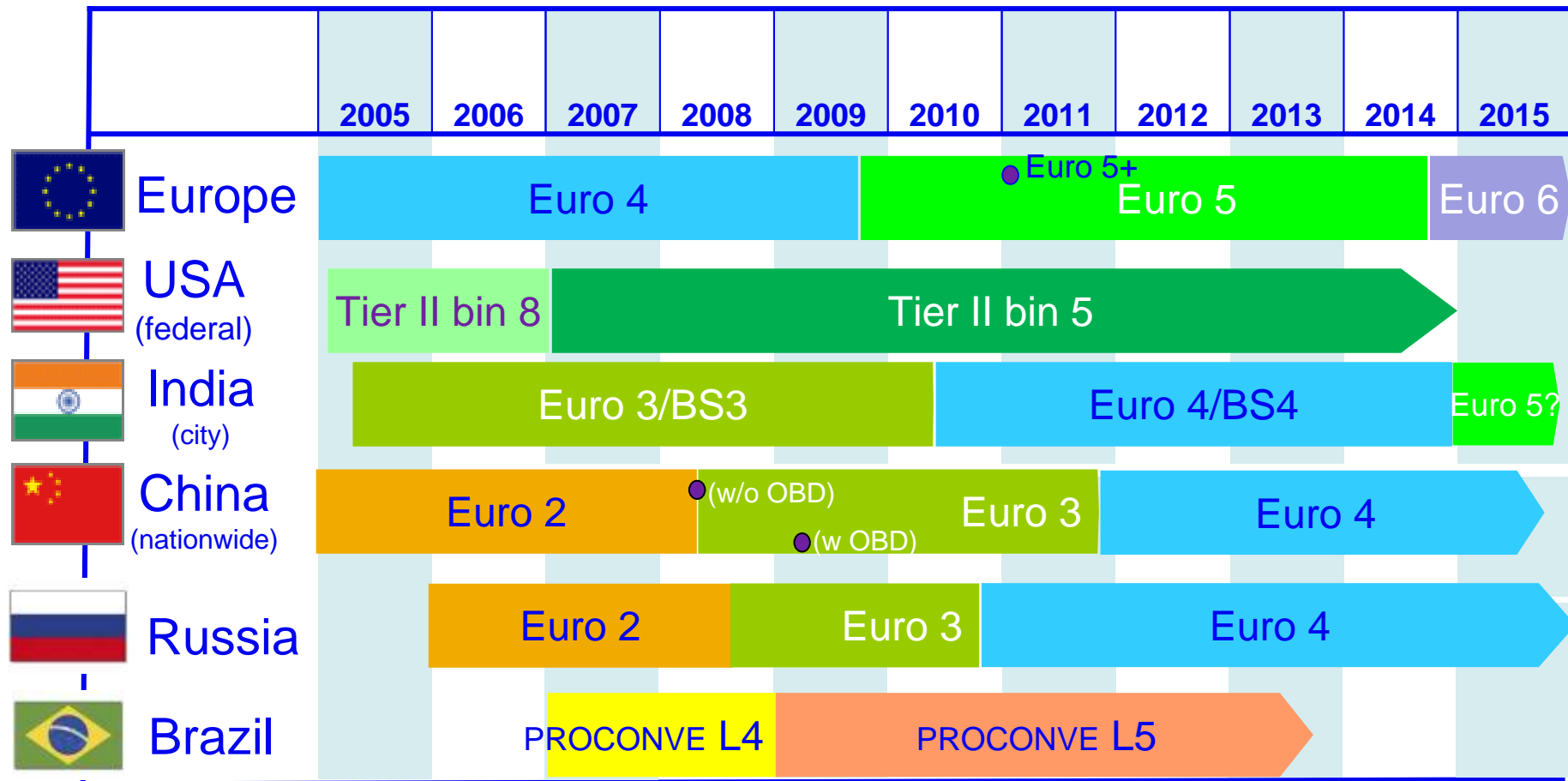
Source: European Legislation
 Figures = emission limits in g/km

◆ Comments:

- Gasoline has gone through the same drastic progression
- Original focus was to reduce harmful/toxic emission that had a “local” impact
- Emissions have been **dramatically cut**, typically halved every 4 to 5 years
- Reduction by **more than 95% over 20 years**
- Gasoline and Diesel vehicles have converging targets
- Global regulations becoming more stringent in general
- Many emerging nations have adopted European legislation

LD Emissions Legislation - Global View

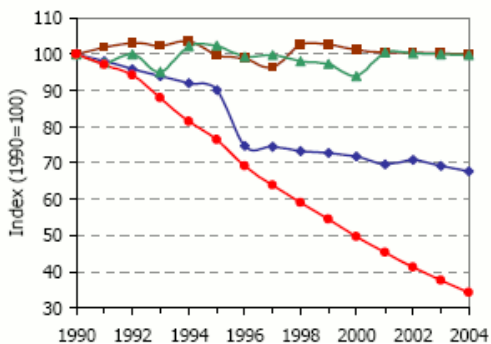
- ◆ Global regulations becoming more stringent in general
- ◆ Emerging nations adopting European legislation; test cycle convergence
- ◆ CARB SULEV/PZEV will remain the most stringent



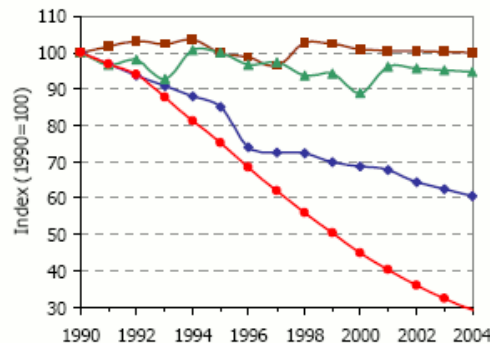
With subsequent impact on the environment

Emissions of NO_x, VOC, PM and CO
per passenger-km and per mode
of transport in the EU15

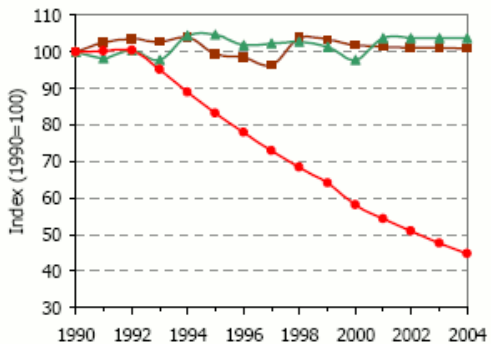
NO_x



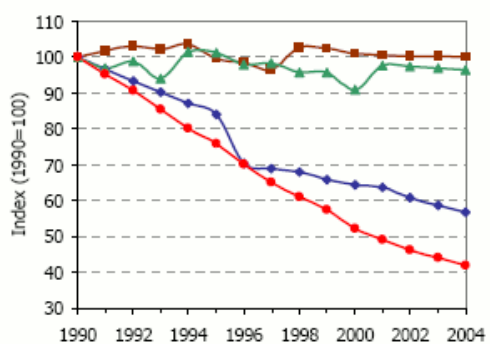
VOC



PM



CO



◆ Air ◆ Maritime ◆ Rail ◆ Road

Decline based on:

- ◆ Implementation of advanced emission standards on new vehicles (previous slide)
- ◆ Proper maintenance & controls of in-use fleet
- ◆ Car parc replacement rate and end-of life incentives
- ◆ Use of clean fuels
- ◆ Despite increase of global vehicle parc



LOS ANGELES CIRCA 1970:
An air quality problem that we no longer see.

Source: European Environment Agency

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Global issue: CO₂ reduction

Switching focus



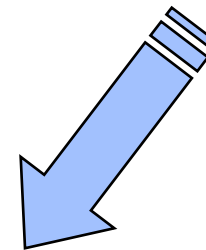
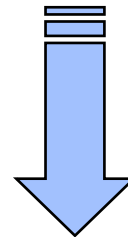
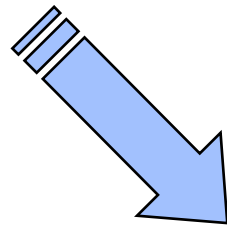
Global warming concerns



Rising fuel prices



Diminishing fossil fuel reserve



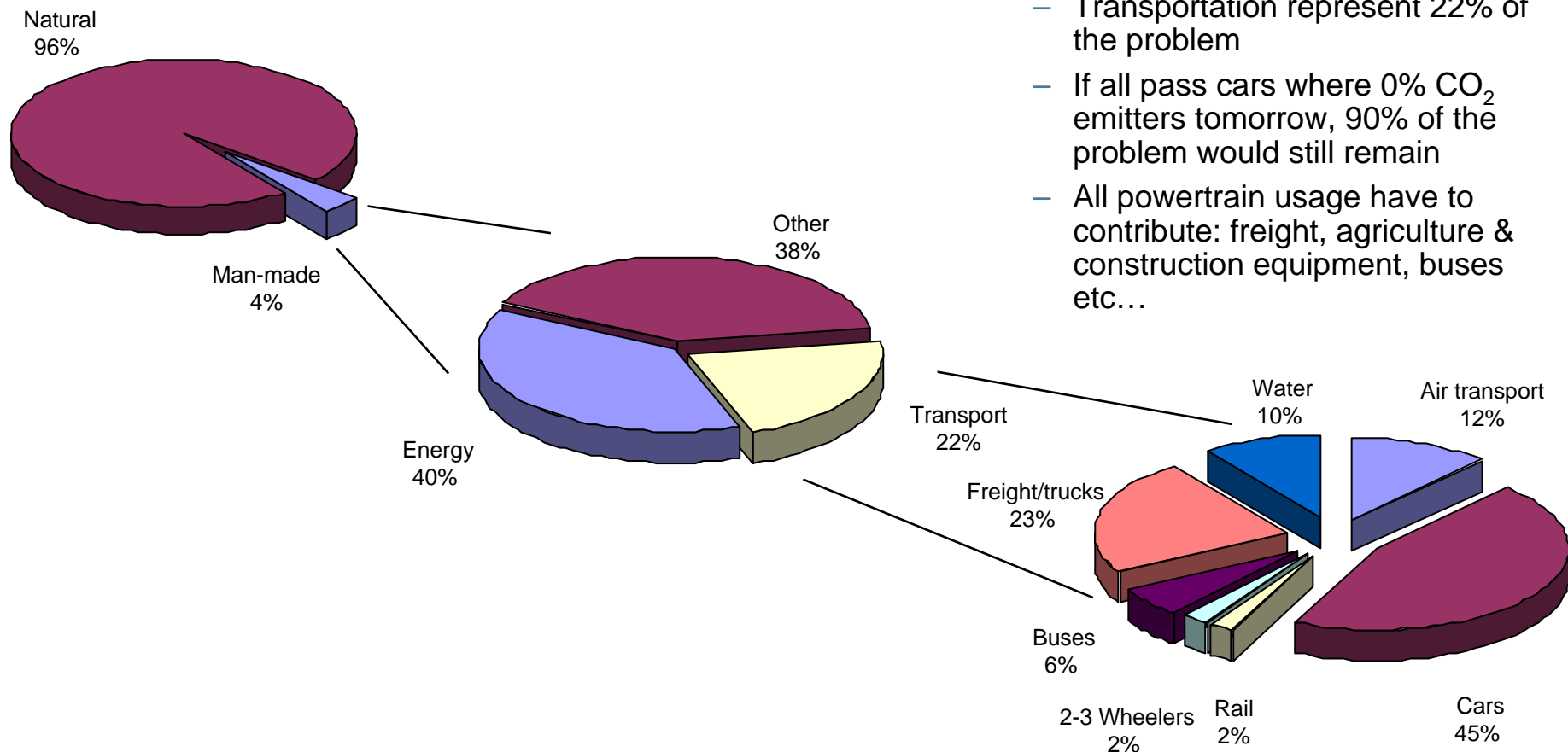
The focus now shifts from the “local” to the “global” issue:



CO₂ reduction

Passenger cars are about 10% of the problem

◆ Global CO₂ Emissions by Source



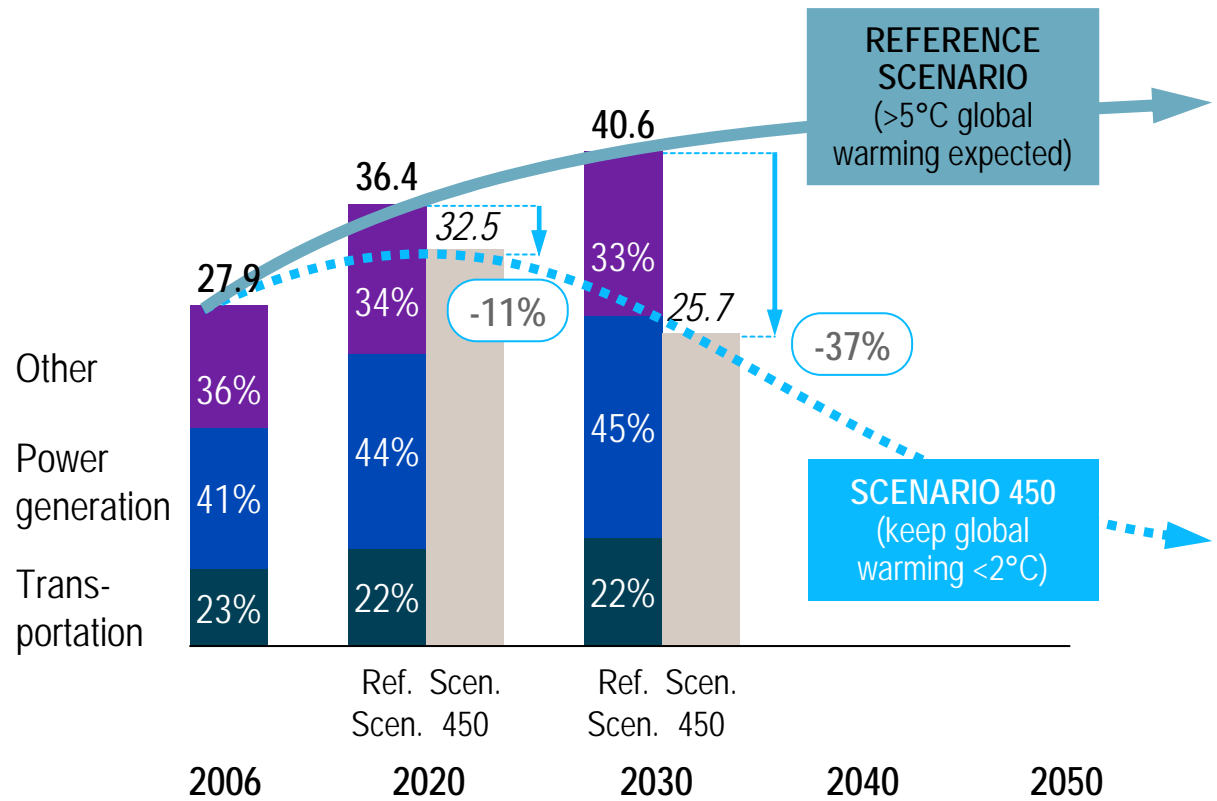
◆ Solutions won't come from cars alone

- Transportation represent 22% of the problem
- If all pass cars where 0% CO₂ emitters tomorrow, 90% of the problem would still remain
- All powertrain usage have to contribute: freight, agriculture & construction equipment, buses etc...

Source: Department for Environment, Food and Rural Affairs (DEFRA) 2004

CO₂ reduction needed

Forecast global CO₂ emissions [Gt CO₂]



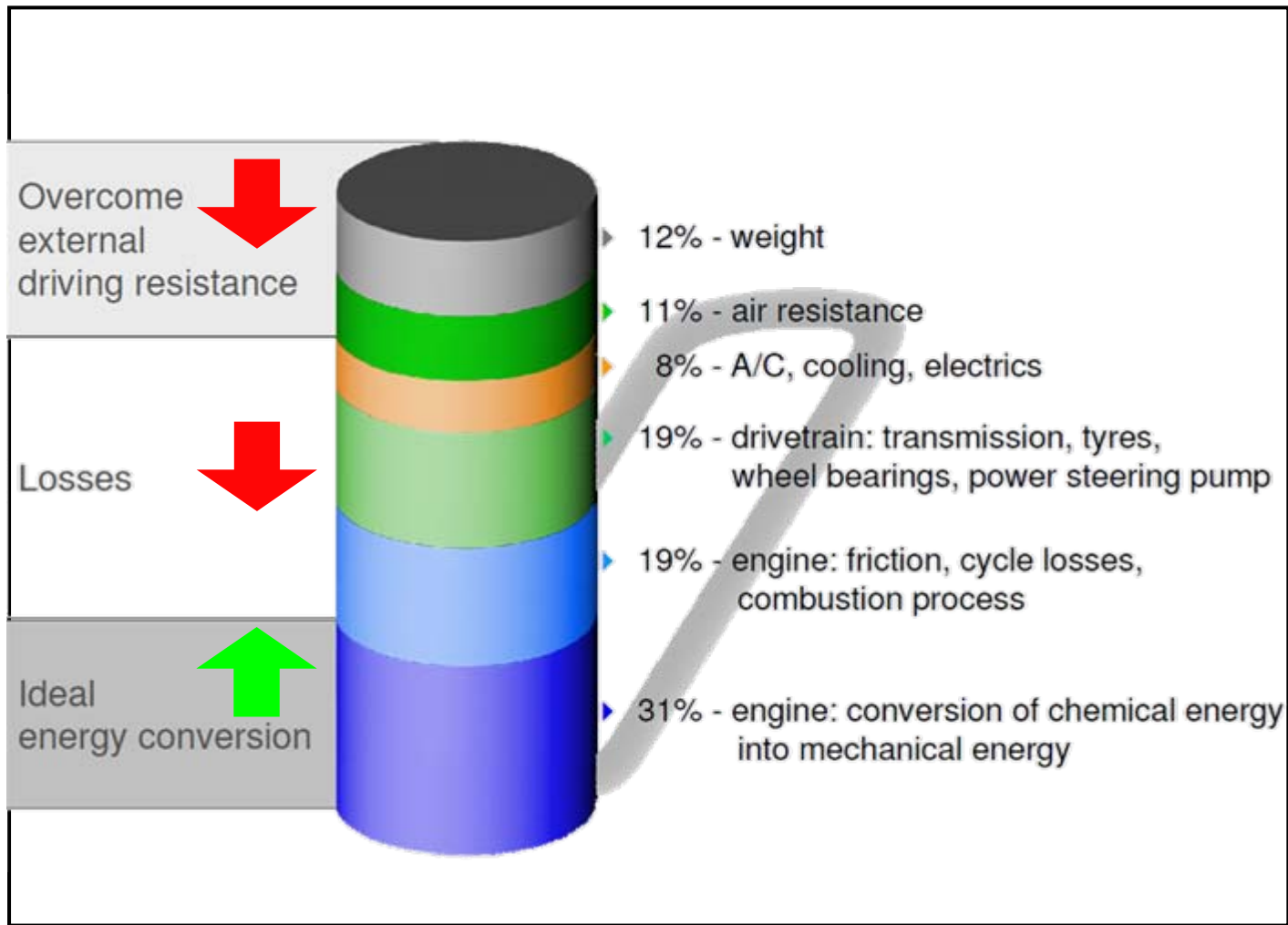
- ◆ In order to keep global warming at 2°C by 2100, greenhouse gases have to be kept at or under 450 ppm CO₂ equivalent
- ◆ A subsequent 37% reduction in CO₂ emissions have to be achieved by 2030 compared to “natural” trend
- ◆ All sectors have to contribute
- ◆ Europe plans to move new vehicle CO₂ down to 95 gr/km, i.e. a reduction of 40% compared to 2006

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The evolution of powertrain

Only 31% of the energy is used



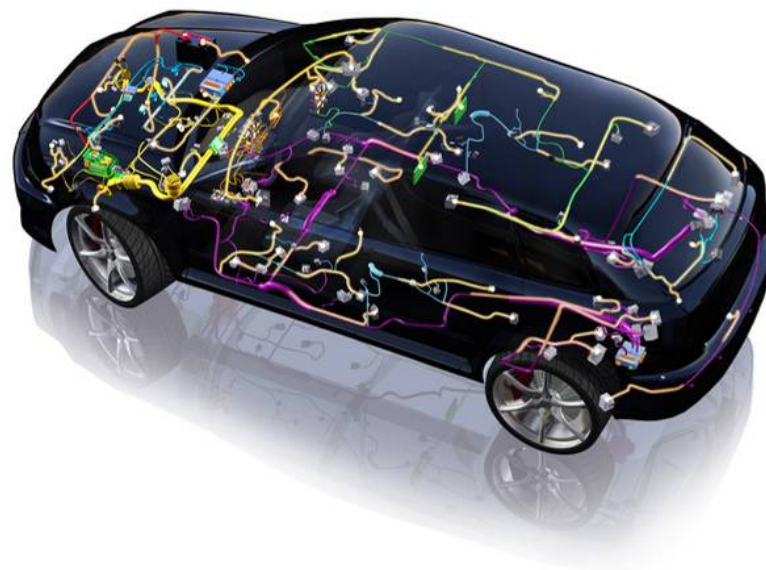
69%
of the energy consumption
can be further optimized

Source: Audi

Vehicle level optimization

Technologies being considered:

- ◆ **Weight**
 - Aluminum frame & wiring
 - Composite material
- ◆ **Friction**
 - Air drag reduction
 - “Green” tires
- ◆ **Ancillary equipment***
 - Lighting (LED)
 - Efficient HVAC
 - Adaptive cruise controls
 - Solar sunroof
 - Navigation (congestion avoidance)
- ◆ **Transmission**



** Most equipment currently “turned off” during NEDC cycle explaining some of the gap between real life & sticker fuel consumption*

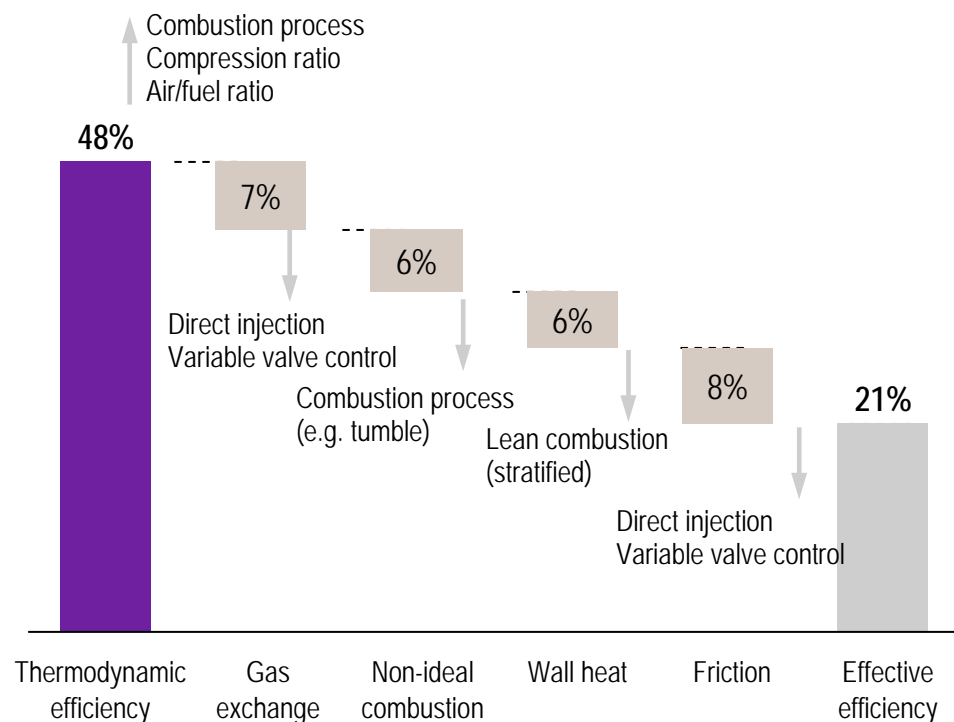
⇒ Up to 20% CO₂ reduction

Engine/combustion optimization

The effective efficiency of an engine can be increased by various measures
Mainly gas exchange and friction losses addressable



Energy losses in combustion process



1) Typical part load operating point of naturally aspirated gasoline engine ($n=2000\text{min}^{-1}$, $p_{me}=2\text{bar}$)

Source: FEV; RWTH Aachen

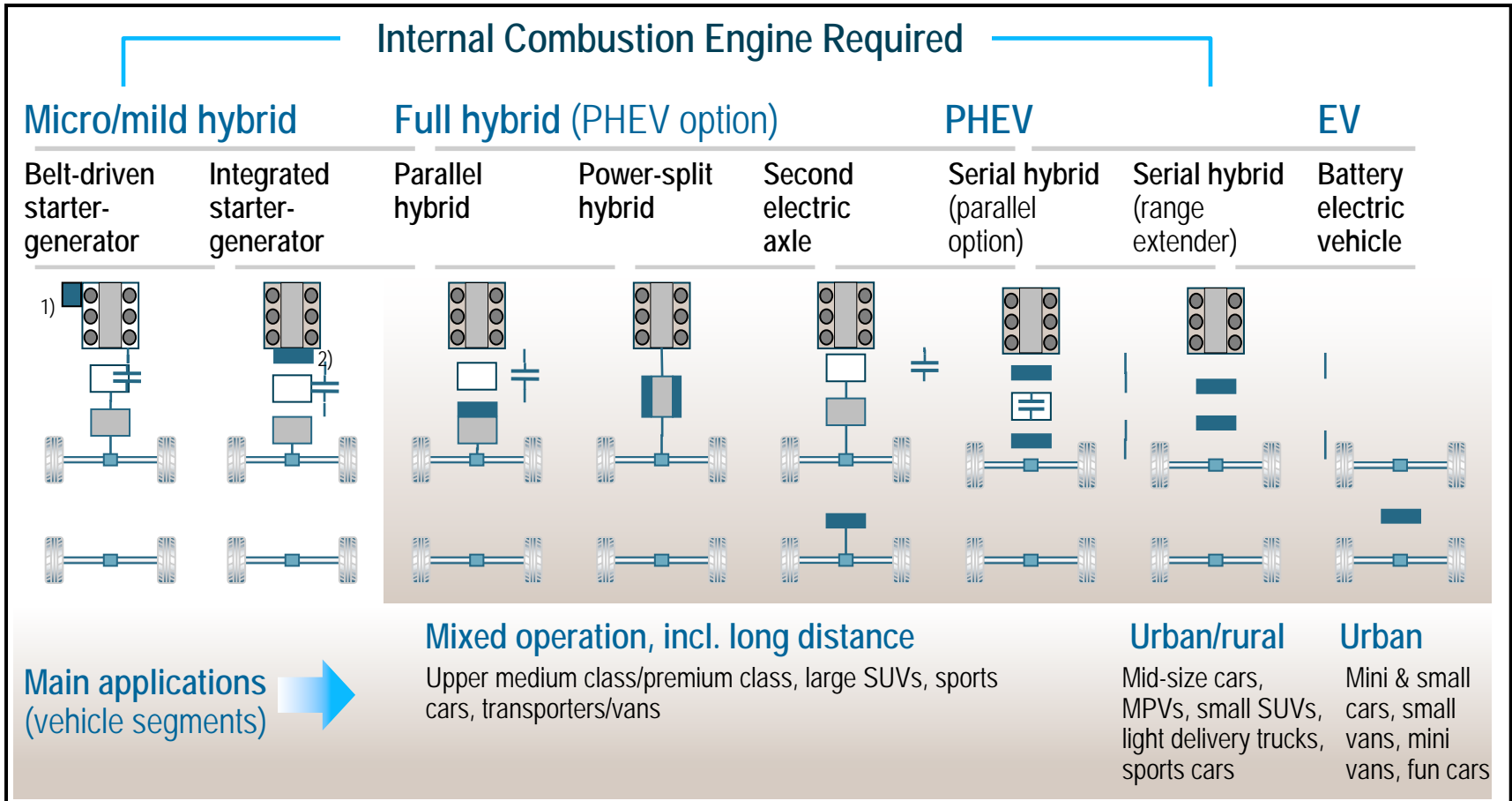
- ◆ The theoretical threshold is defined by the thermodynamic efficiency
- ◆ The **combustion cycle** (higher air/fuel ratio, higher compression) can increase this value
- ◆ Turbo-charging can shift the operating point to a more efficient region
- ◆ **Gas exchange** losses can be decreased by de-throttling (direct injection, variable valve lifting)
- ◆ **Downsizing** can be utilized to decrease mechanical losses (friction)
- ◆ **Wall heat and losses** from non-ideal combustion are difficult to control in the combustion process

⇒ **25 to 35% CO₂ reduction**

Hybridization



- ◆ There are different options for electrifying powertrains
- ◆ Technical layout depending on application and vehicle segment



Engine Gears Clutch HV E-machine 1) Belt-driven starter-generator 2) Integrated starter-generators

⇒ **5 to 50% CO₂ reduction**

Energy Density

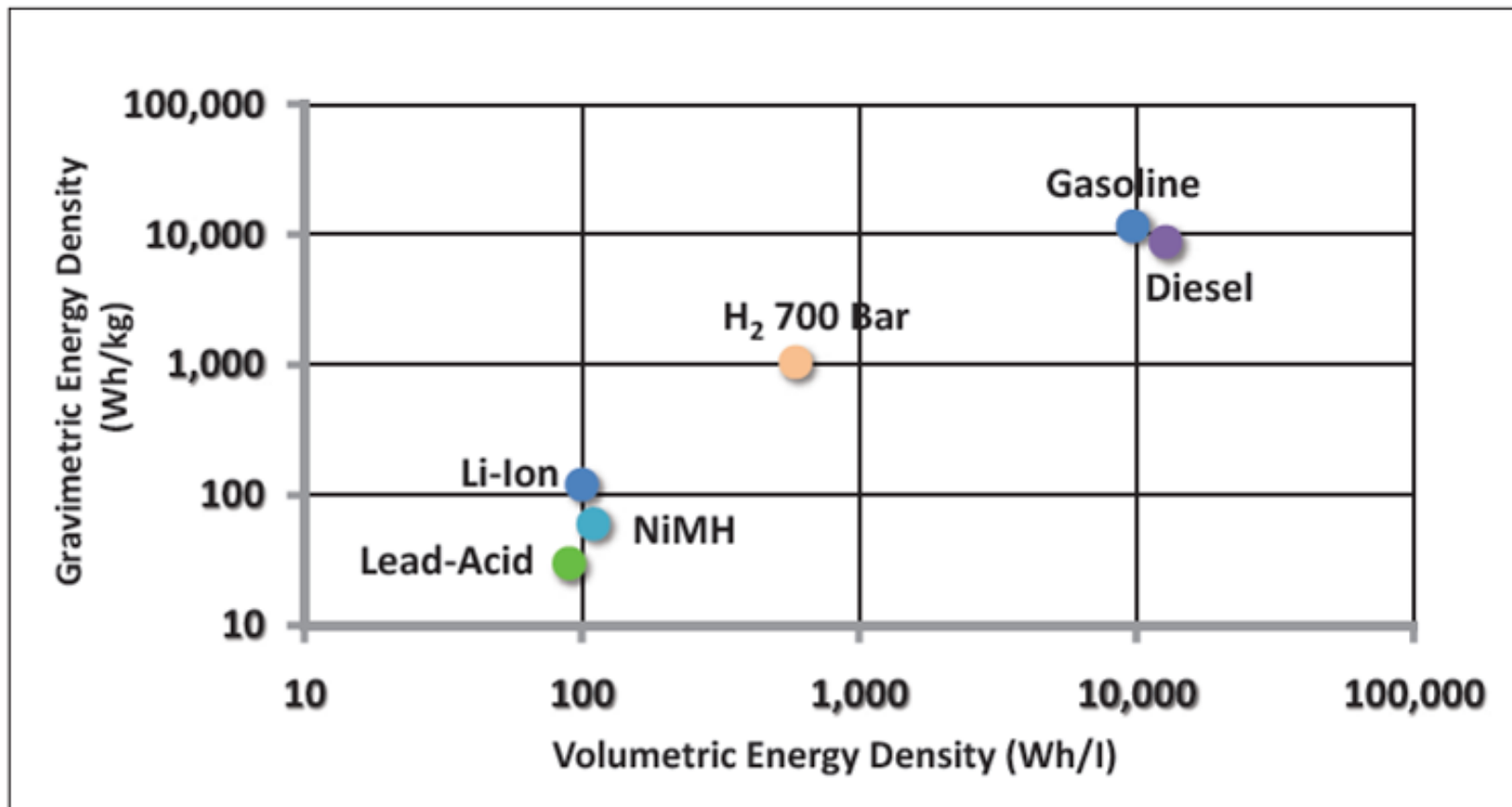


Figure 4 – Energy density of automotive fuels. The mass and the volume of the tank or battery is included)

Source: General Motors – Dr U. Grebe

Biofuels: life cycle & implementation questions

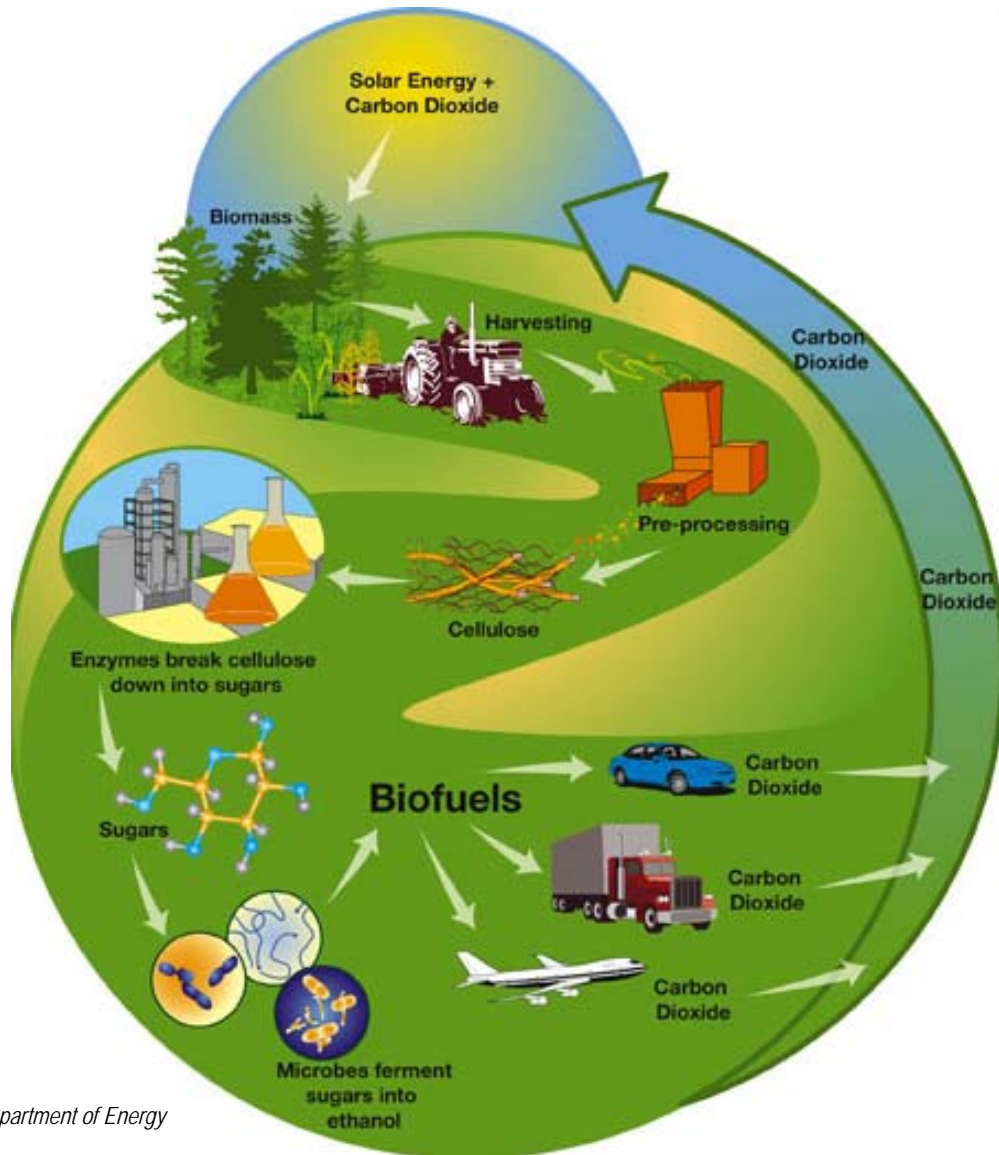
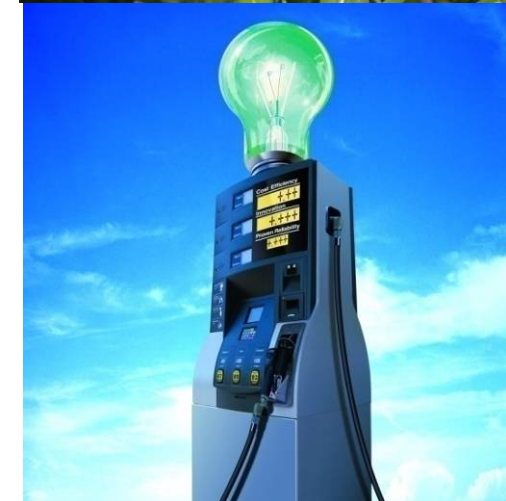
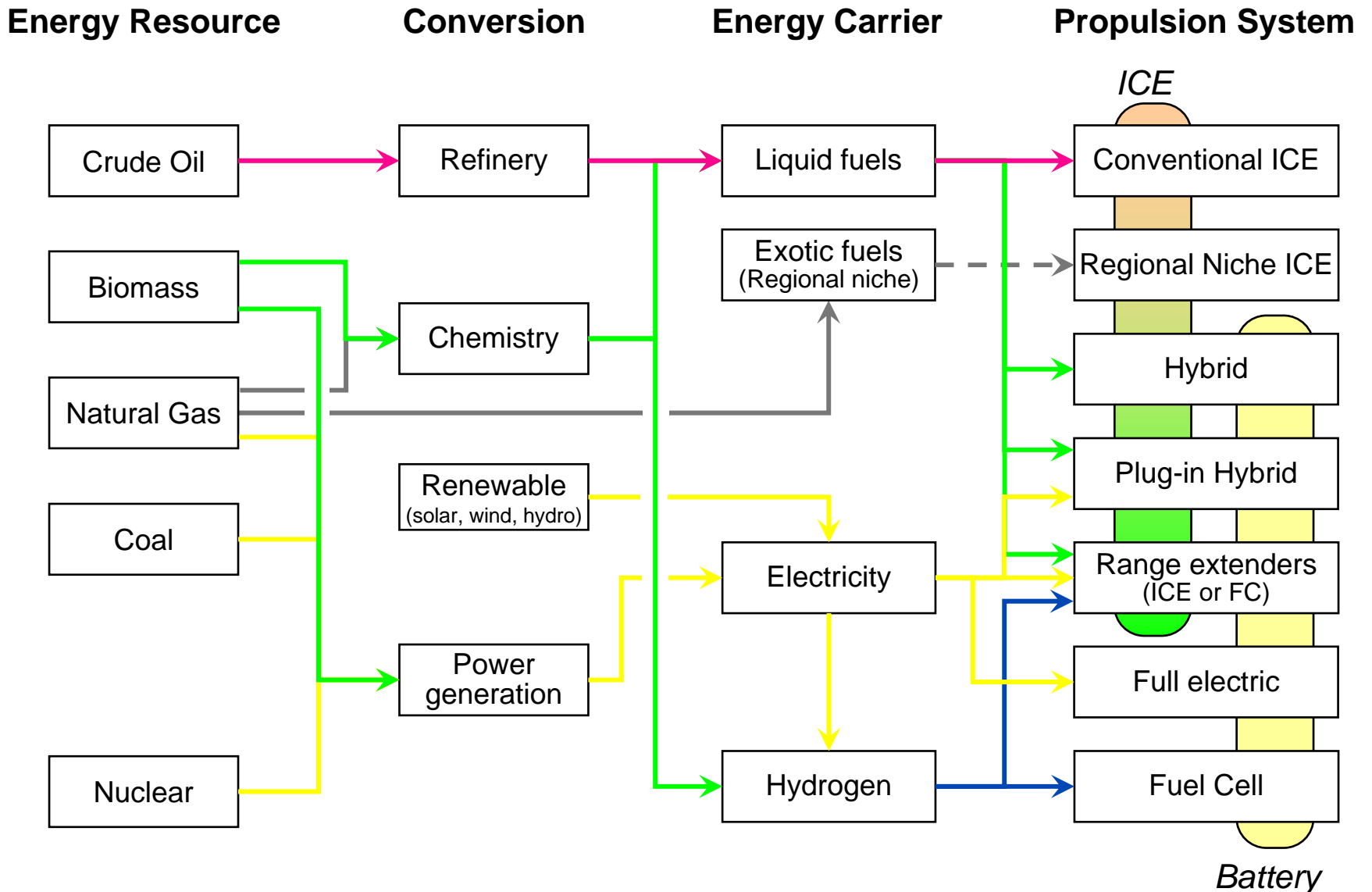


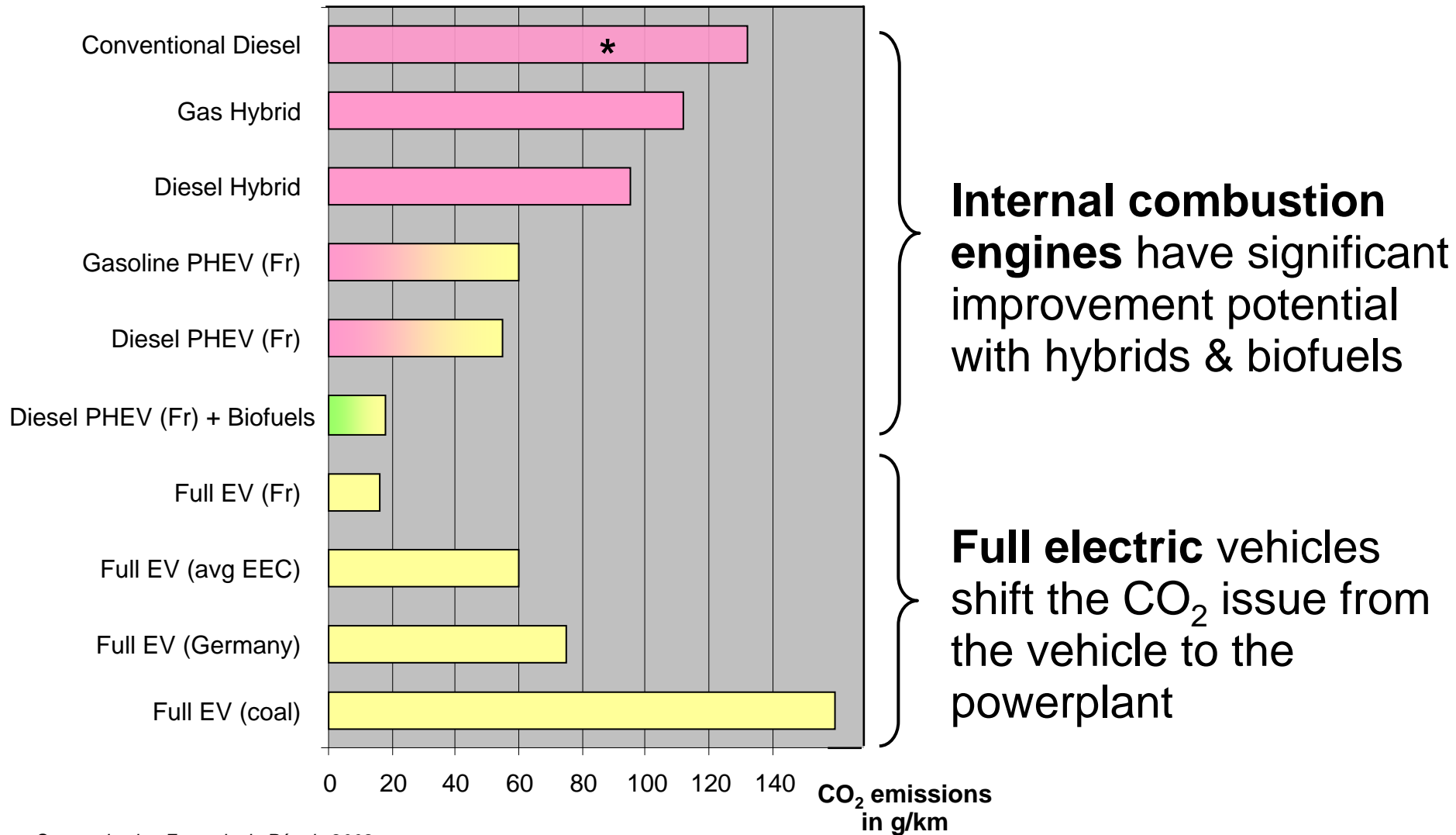
Image from US Department of Energy



Main Fuel Pathways

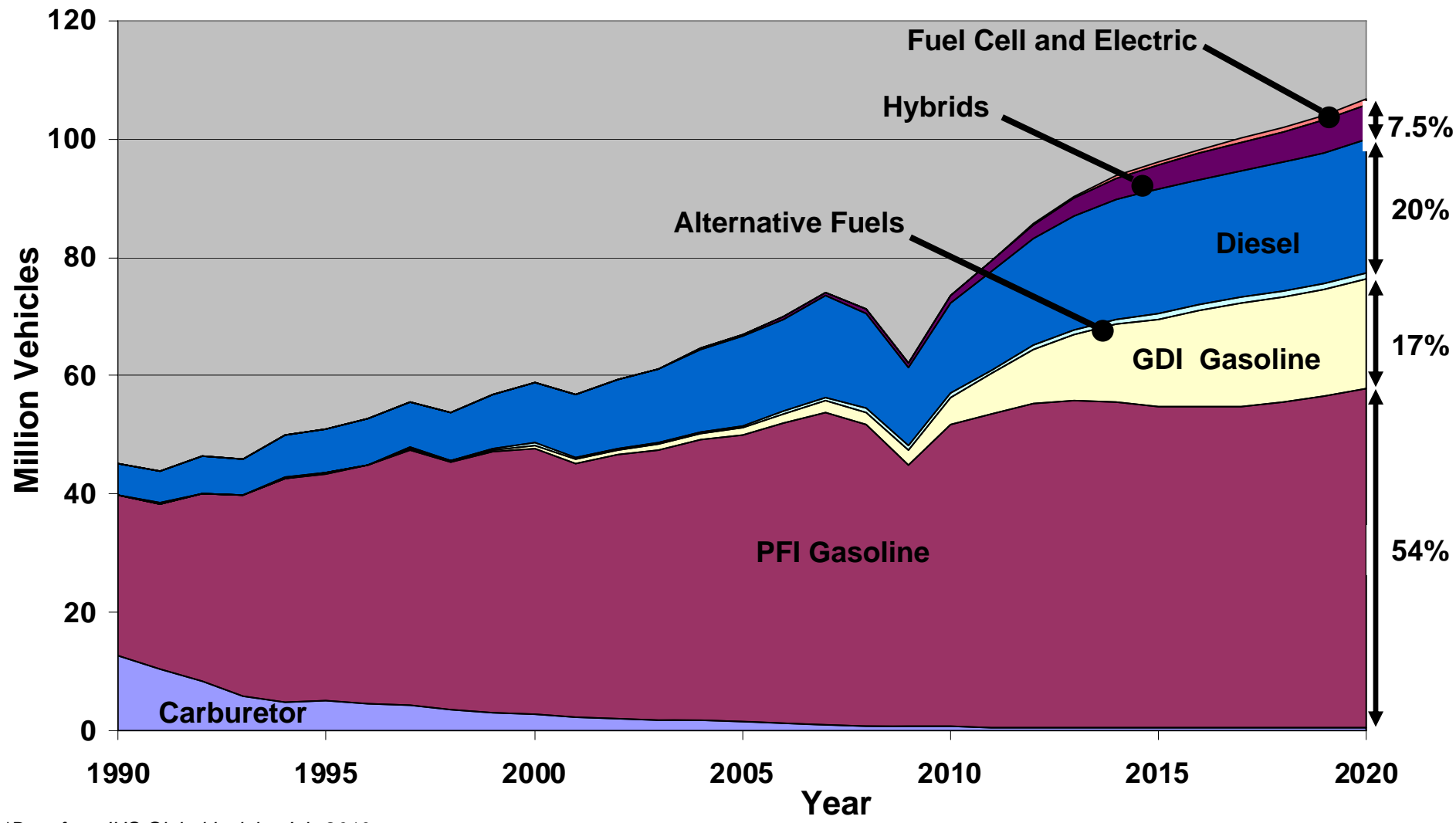


Well-to-wheel CO₂ emission by vehicle/fuel type



Source: Institut Français du Pétrole 2009

Today's and Future Distribution of the different Propulsions on the Worldwide Market



*Data from IHS Global Insight, July 2010

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Delphi's View

Delphi: Committed to the Kind of Innovation that Will Keep Our Planet Green and Its Occupants Safer and More Connected

◆ People Megatrends

- Natural Growth
- People Live Longer
- Generations X & Y
- Increased Concern about Safety, Security and Privacy
- Health Care
- 8/5 > 12/6 > 24/7

◆ World Megatrends

- World Turmoil
- Globalization
- Higher Cost of Natural Resources
- Increasing Environmental Awareness/Regulations

◆ Technological Megatrends

- Information Explosion
- Wireless World

Consumer wants:

◆ Safe

- More cars, more congestion and more distractions create demand for sophisticated safety systems



◆ Green

- Fast growing economies: more fuel for mobile platforms
- Demand for electrical energy and related conventional resources far exceeds current capabilities



◆ Connected

- Global demand for broadband access will continue to grow



Delphi: Portfolio of Green Solutions

- ◆ **Fuel Economy and Performance Technologies**
 - Cylinder Deactivation System
 - Two-step Valve Train with Dual Independent Cam Phasers
- ◆ Reman ECM/PCM
- ◆ Universal Reflash Tool
- ◆ **Alternative Fuel Systems/Components**
 - Fuel System for Dimethyl Ether
- ◆ **Evaporative Emissions Canisters**
- ◆ **Diesel Fuel Injection Systems and Aftertreatment**
- ◆ **Gasoline Direct Injection**
- ◆ Next Generation Energy Efficient A/C
- ◆ HVAC Compressors
- ◆ HVAC Systems for Alternative Refrigerants
- ◆ **Diagnostic Systems**

Powertrain Products in Bold



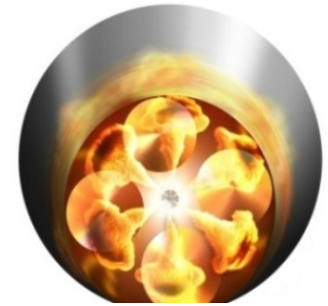
- ◆ Electric HVAC Systems
- ◆ **Hybrid and Electric Vehicle Technologies**
- ◆ Power Conversion Products
- ◆ High Voltage Battery Pack System
- ◆ **Ammonia, Planar Oxygen & Battery IVT Sensors**
- ◆ Electronics Packaging
- ◆ Halogen-free Cable
- ◆ Aluminum Cable
- ◆ Miniaturization
- ◆ Navigation
- ◆ Ultra Light Radio

Green.

The future will be diverse

◆ ICE is alive and well in the foreseeable future

- Further combustion improvements: turbo-charging, downsizing...
- Bio fuels will further enhance CO₂ equation

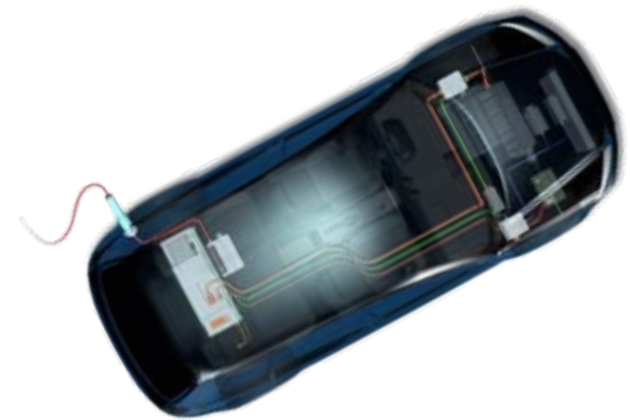


◆ Hybridization/electrification

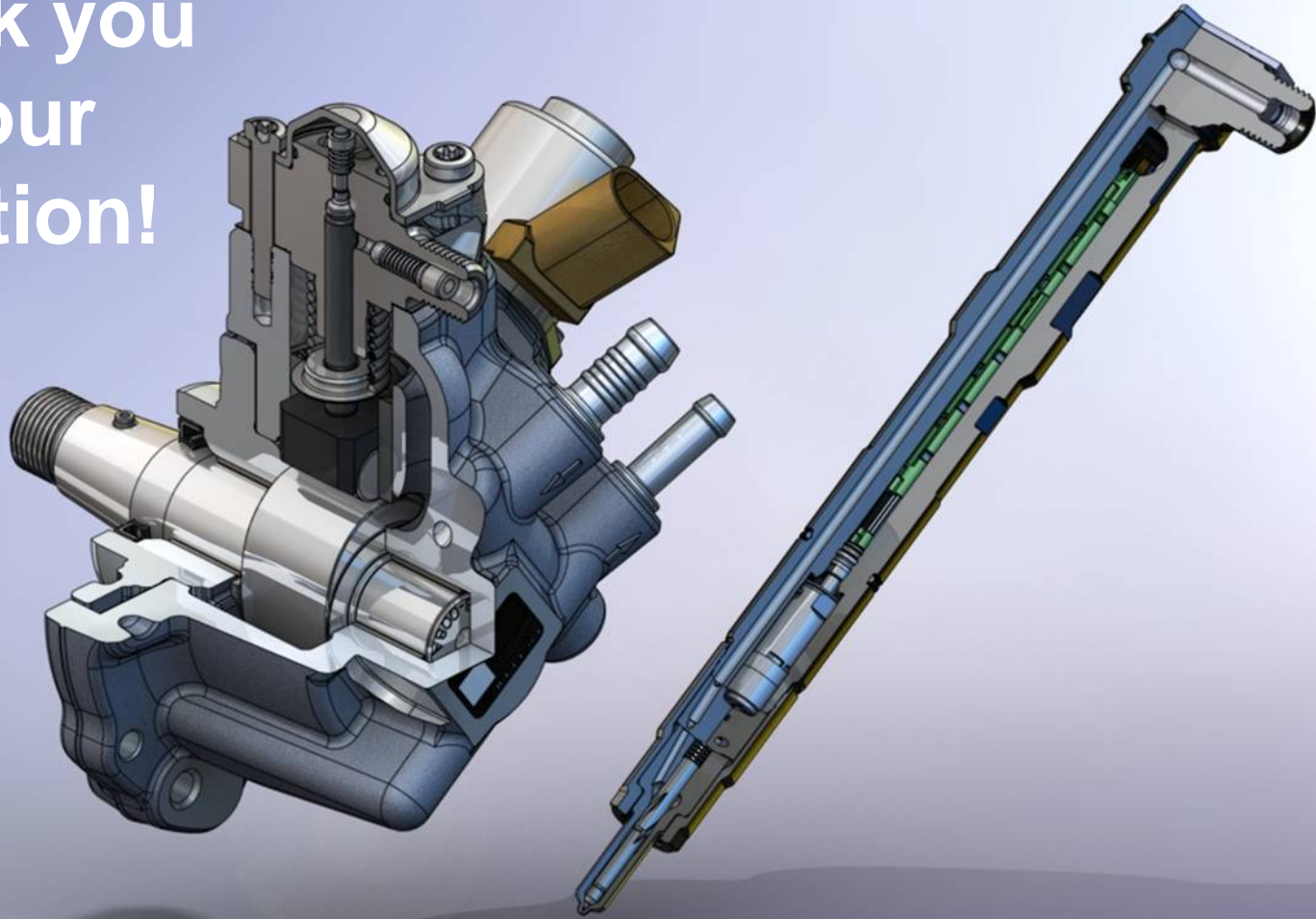
- Increasing levels of hybridization will extend life of ICE
- Offer new pathways for ICE optimization

◆ Full electric vehicles

- Low energy density, by mass & volume
- Battery costs, new business model required?
- Most electricity generation still emits CO₂
- Range, infrastructure limitation



Thank you
for your
attention!



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Innovation for the Real World

Glossary

- ◆ SI = Spark Ignition = gasoline
- ◆ CI = Compression Ignition = Diesel
- ◆ DI = Direct Injection
- ◆ HCCI = Homogenous Charge Compression Ignition
- ◆ EV = Electric Vehicles = Full or Pure Electric vehicles
- ◆ HEV = Hybrids (Electric Vehicles)
- ◆ PHEV = Plug-in Hybrid Electric Vehicles
- ◆ FC = Fuel Cells (often HFCV = Hydrogen FC Vehicles)